

Coated grades

COLOUR OF LAYERS			PRODUCT DESCRIPTION	European Classification
Top	Middle	Reverse	Paperboard common names and descriptions	
COATED GRADES				
W	W	W	SBB (Solid Bleached Board), SBS (Solid Bleached Sulphate) Cast coated solid bleached cartonboard	AZ
W	W	W	SBB (Solid Bleached Board), SBS (Solid Bleached Sulphate) Coated solid bleached cartonboard	GZ
W	B	W	SUB (Solid Unbleached Board), SUS (Solid Unbleached Sulphate) Coated unbleached cartonboard or carrier board with white back	GN1
W	B	B	SUB (Solid Unbleached Board), SUS (Solid Unbleached Sulphate), CKB (Coated Kraft Back), CWTK (Coated White Top Kraft) Coated unbleached cartonboard, carrier board or linerboard with brown back	GN4
W	C	W	FBB (Folding Boxboard), Cast coated folding boxboard with white back	AC1
W	C	C	FBB (Folding Boxboard), Cast coated folding boxboard with cream back	AC2
W	C	W	FBB (Folding Boxboard), Coated folding boxboard with white back	GC1
W	C	C	FBB (Folding Boxboard), Coated folding boxboard with cream back	GC2
W	G	W	WLC (White Lined Chipboard), Triplex Coated recycled cartonboard with white back	GT1
W	G	C	WLC (White Lined Chipboard), Triplex Coated recycled cartonboard with cream back	GT2
W	G	B	WLC (White Lined Chipboard), Triplex Coated recycled cartonboard with brown back	GT4
W	G	G	WLC (White Lined Chipboard), CCN (Clay Coated News), CNB (Coated News Back) Coated recycled cartonboard, bulk > 1.45 cm ³ /g	GD1
W	G	G	WLC (White Lined Chipboard), CCN (Clay Coated News), CNB (Coated News Back) Coated recycled cartonboard, bulk ≤ 1.45 cm ³ /g, ≥ 1.3 cm ³ /g	GD2
W	G	G	WLC (White Lined Chipboard), CCN (Clay Coated News), CNB (Coated News Back) Coated recycled cartonboard, bulk < 1.3 cm ³ /g	GD3

Colour Key: W = white, B = Brown, C = Cream, G = Grey.

Uncoated grades

COLOUR OF LAYERS			PRODUCT DESCRIPTION	European Classifications
Top	Middle	Reverse	Paperboard common names and descriptions	
UNCOATED GRADES				
W	W	W	SBB (Solid Bleached Board), SBS (Solid Bleached Sulphate) Uncoated solid bleached cartonboard	UZ
W	B	W	SUB (Solid Unbleached Board), SUS (Solid Unbleached Sulphate) Uncoated unbleached cartonboard or carrier board	UN
W	B	B	SUB (Solid Unbleached Board), SUS (Solid Unbleached Sulphate), WTK (White Top Kraft) Uncoated unbleached cartonboard, carrier board or linerboard with brown back	UN4
B	B	B	SUB (Solid Unbleached Board), SUS (Solid Unbleached Sulphate), KLB (Kraft Liner Board) Uncoated unbleached cartonboard, carrier board or linerboard	
B	B	B	Semi Chemical Fluting Medium Medium for corrugated fluting	
W	C	W	FBB (Folding Boxboard), Uncoated folding boxboard with white back	UC1
W	C	C	FBB (Folding Boxboard), Uncoated folding boxboard with cream back	UC2
W	G	W	WLC (White Lined Chipboard), Triplex Uncoated recycled cartonboard with white back	UT1
W	G	C	WLC (White Lined Chipboard), Triplex Uncoated recycled cartonboard with cream back	UT2
W	G	B	WLC (White Lined Chipboard), Triplex Uncoated recycled cartonboard with brown back	UT4
W	G	G	WLC (White Lined Chipboard) Uncoated recycled cartonboard, bulk > 1.45 cm ³ /g	UD1
W	G	G	WLC (White Lined Chipboard) Uncoated recycled cartonboard, bulk ≤ 1.45 cm ³ /g, ≥ 1.3 cm ³ /g	UD2
W	G	G	WLC (White Lined Chipboard) Uncoated recycled cartonboard, bulk < 1.3 cm ³ /g	UD3

Colour Key: W = white, B = Brown, C = Cream, G = Grey.