

# MetsäBoard Pro FBB Bright 1PE 0/15

## PRODUCT SHEET

/ 15M

### PRODUCT DESCRIPTION

Fully coated bleached paperboard with white back, hard sized, PE coating back

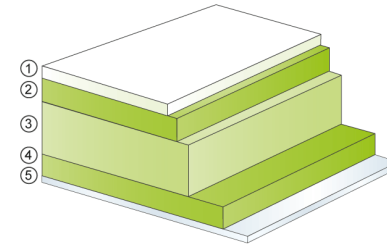
### MAIN END USES

Chocolate and confectionery, Foods, Healthcare, Beautycare, Beverages, Consumer electronics, Graphic applications, Covers, Cards, Point-of-sales materials

### FEATURES

Printing methods                      Offset, Gravure, Flexo, Digital printing  
Food contact                              Suitable for food contact\*

### STRUCTURE



- 1) Multiple blade coating
- 2) Bleached chemical pulp
- 3) Bleached chemi-thermo-mechanical pulp (BCTMP)
- 4) Bleached chemical pulp
- 5) PE coating

## TECHNICAL INFORMATION

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE	VALUES											
Grammage g/m <sup>2</sup>		ISO 536		200	215	240	250	265	275	285	300	310	335	365	
Thickness µm		ISO 534		270	315	365	395	425	445	465	495	515	565	620	
PE, back, g/m <sup>2</sup>				15	15	15	15	15	15	15	15	15	15	15	
Baseboard property, unit															
Grammage g/m <sup>2</sup>		ISO536	±2%	185	200	225	235	250	260	270	285	295	320	350	
Bending stiffness CD mNm	Taber 15°	ISO 2493	± 15%	2.4	3.8	5.4	6.6	8.1	9.0	10.0	11.6	13.0	16.0	19.0	
Bending stiffness MD mNm	Taber 15°	ISO 2493	± 15%	5.2	7.8	11.0	13.5	16.5	18.4	20.2	23.3	26.3	32.5	38.0	
Thickness µm		ISO 534	± 3%	260	305	355	385	415	435	455	485	505	555	610	
Moisture content %		ISO 287	± 1.0	6.8	7.0	7.0	7.2	7.5	7.7	7.7	7.8	8.1	8.3	8.5	
Smoothness top µm	PPS10	ISO 8791-4	max 1.3	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Brightness top %	Illumination C/2°	ISO 2470-1	± 1	91	91	91	91	91	91	91	91	91	91	91	
Colour CIELAB L* top	Illumination C/2°	ISO 5631-1	± 1.0	95.8	95.8	95.8	95.8	95.8	95.8	95.8	95.8	95.8	95.8	95.8	
Colour CIELAB a* top	Illumination C/2°	ISO 5631-1	± 0.5	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	
Colour CIELAB b* top	Illumination C/2°	ISO 5631-1	± 1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	
Gloss %	Hunter 75°	TAPPI T 480	± 5	48	48	48	48	48	48	48	48	48	48	48	
Off-flavour (Robinson test)	12 months in original package	EN 1230-2		<1	<1	<1	<1	<1	<1	<1	<1	<1	<1	<1	

Tolerances, when specified, are based on 95% confidence limits on single mill measurements of random samples measured in manufacturing conditions.

Metsä Board Paperboard mills have PEFC chain of custody, FSC chain of custody and FSC controlled wood certificates.

\*Please contact Metsä Board for details of country-specific restrictions and/or limitations.

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