

MetsäBoard Classic FBB

PRODUCT SHEET

PRODUCT DESCRIPTION

Fully coated folding boxboard, hard sized, GC2

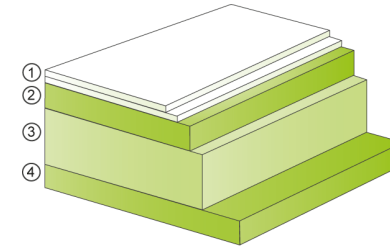
MAIN END USES

Foods, Beverages, Frozen food, Healthcare, General packaging, Retail-ready packaging

FEATURES

Printing methods	Offset, Flexo, Digital printing
Food contact	EU Regulation (EC) No 1935/2004, USFDA21CFR§176.170*, USFDA21CFR§176.180*
Mill	Metsä Board Simpele, Metsä Board Kyro

STRUCTURE



- 1) Double blade coating
- 2) Bleached chemical pulp
- 3) Bleached mechanical pulp
- 4) Bleached chemical pulp

TECHNICAL INFORMATION

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE	VALUES									
Grammage g/m ²		ISO 536	± 2%	200	210	225	235	250	260	275	290	315	340
Bending stiffness CD mNm	Taber 15°	ISO 2493	± 10%	4.7	5.8	7.0	8.4	9.7	11.0	12.6	15.8	18.9	22.1
Bending stiffness MD mNm	Taber 15°	ISO 2493	± 10%	10.5	12.1	15.0	17.0	19.2	22.6	25.2	31.0	37.8	45.2
Thickness µm		ISO 534	± 3%	350	375	400	425	450	475	500	550	600	650
Moisture content %		ISO 287	± 1.0	8.0	8.0	8.0	8.5	8.5	8.5	8.5	8.5	9.0	9.0
Smoothness top µm	PPS10	ISO 8791-4		<1.4	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4
Brightness top %	Illumination C/2°	ISO 2470-1	± 1	84	84	84	84	84	84	84	84	84	84
Colour CIELAB L* top	Illumination C/2°	ISO 5631-1	± 1.0	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5
Colour CIELAB a* top	Illumination C/2°	ISO 5631-1	± 0.5	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Colour CIELAB b* top	Illumination C/2°	ISO 5631-1	± 1.0	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
Gloss %	Hunter 75°	TAPPI T 480	± 5	35	35	35	35	35	35	35	35	35	35
Off-flavour (Robinson test)	12 months in original package	EN 1230-2		<1	<1	<1	<1	<1	<1	<1	<1	<1	<1

Tolerances, when specified, are based on 95% confidence limits on single mill measurements of random samples measured in manufacturing conditions.

Metsä Board Paperboard mills have PEFC chain of custody, FSC chain of custody and FSC controlled wood certificates.

*Please contact Metsä Board for details of country-specific restrictions and/or limitations.

Issued 02.05.2017.