

MetsäBoard Classic WKL

PRODUCT SHEET

PRODUCT DESCRIPTION

Coated white top kraftliner

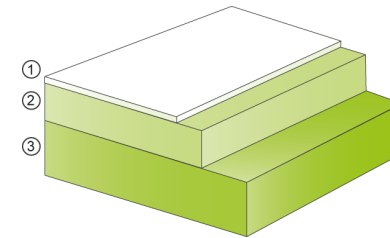
MAIN END USES

Retail-ready packaging, Foods, Beverages, Consumer electronics, Consumer durables, General packaging

FEATURES

Printing methods	Flexo postprint
Food contact	EU Regulation (EC) No 1935/2004, USFDA21CFR§176.170*, USFDA21CFR§176.180*
Mill	Metsä Board Kemi

STRUCTURE



- 1) Blade coating
- 2) Bleached chemical pulp
- 3) Unbleached chemical pulp

TECHNICAL INFORMATION

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE		VALUES
Grammage g/m ²		ISO 536	135	160	175
Moisture content %		ISO 287	7	7	7
Thickness µm		ISO 534	140	165	185
SCT cd kN/m		ISO 9895	2.8	3.2	3.4
Internal Bond J/m ²		TAPPI T 569	350	350	350
Smoothness top µm	PPS10	ISO 8791-4	3.5	3.8	4.0
Brightness top %		ISO 2470-1	79	79	79
Gloss %		ISO 8254-1	30	30	30
Water absorption top g/m ²	Cobb 1 min	ISO 535	30	30	30
Friction angle °		TAPPI T 815	25	25	25

Tolerances, when specified, are based on 95% confidence limits on single mill measurements of random samples measured in manufacturing conditions.
 Indicative technical values (23°C RH 50%). Metsä Board Paperboard mills have PEFC chain of custody, FSC chain of custody and FSC controlled wood certificates.
 *Please contact Metsä Board for details of country-specific restrictions and/or limitations.
 Issued 01.05.2019. Supersedes sheet dated 02.05.2017