

MetsäBoard Pro FSB Cup 1PE 0/15

PRODUCT SHEET

/ 15M

PRODUCT DESCRIPTION

Food service board, top coated, hard sized, OBA free, PE coating back

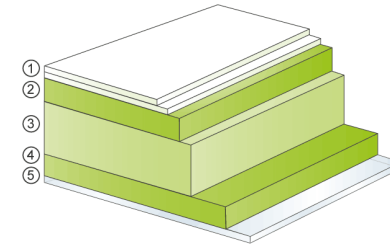
MAIN END USES

Paper cups for cold drinks, Paper bowls and trays

FEATURES

Printing methods Offset, Flexo, Gravure
Food contact Suitable for food contact*

STRUCTURE



- 1) Double blade coating
- 2) Bleached chemical pulp
- 3) Bleached chemi-thermo-mechanical pulp (BCTMP) + chemical pulp
- 4) Bleached chemical pulp
- 5) PE coating

TECHNICAL INFORMATION

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE	VALUES							
Grammage g/m ²		ISO 536		220	235	250	270	280	295	320	345
Thickness µm		ISO 534		274	294	329	354	379	394	434	474
PE, back, g/m ²				15	15	15	15	15	15	15	15
Baseboard property, unit											
Grammage g/m ²		ISO536	±4%	205	220	235	255	265	280	305	330
Thickness µm		ISO 534	± 4%	260	280	315	340	365	380	420	460
Bending stiffness CD mNm	Taber 15°	ISO 2493	± 15%	2.7	3.5	4.3	5.2	6.4	7.5	9.0	11.9
Bending stiffness MD mNm	Taber 15°	ISO 2493	± 15%	5.2	6.9	8.9	10.8	13.8	15.3	19.5	27.8
Moisture content %		ISO 287	± 1.0	8.0	8.0	8.0	8.5	8.5	8.5	9.0	9.0
Smoothness top	PPS10	ISO 8791-4		<1.6	<1.6	<1.6	<1.6	<1.6	<1.6	<1.6	<1.6
Brightness top %	Illumination C/2°	ISO 2470-1	± 1	85	85	85	85	85	85	85	85
Water absorption middle g/m ²	Cobb 3 min	ISO 535		≤40	≤40	≤40	≤40	≤40	≤40	≤40	≤40
Water absorption top, back g/m ²	Cobb 3min	ISO 535		≤50	≤50	≤50	≤50	≤50	≤50	≤50	≤50
Stretch CD %	ISO1924-3	ISO 1924-3		5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0
Off-flavour (Robinson test)	12 months in original package	EN 1230-2		<1	<1	<1	<1	<1	<1	<1	<1

Tolerances, when specified, are based on 95% confidence limits on single mill measurements of random samples measured in manufacturing conditions.

Metsä Board Paperboard mills have PEFC(TM) and FSC® chain of custody certificates.

*Please contact Metsä Board for details of country-specific restrictions and/or limitations.

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